



SP WELDING PINS

FIXING & SEALING

WELDING PINS (SP) are, like the self adhesive pins (**PINSA**), suitable for fastening insulation blankets to square or rectangular air ducts. The pins can also be used for round and oval ducts.

CONSTRUCTION

The pins have been manufactured out of copper plated steel and provided with a soldering side at the end. Washers will be delivered with the pins.

After attaching the insulation blanket the clamps will be fastened to the pins. This will keep the blanket in the correct position.

Protective nylon caps are recommended where projecting pins can injure people.

For each square meter of insulation blanket 10 - 12 pins will be needed.

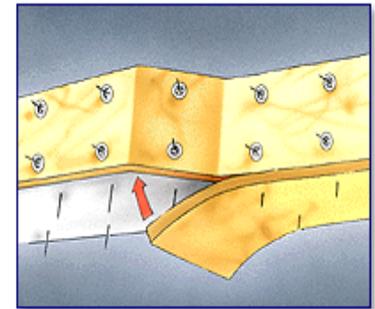
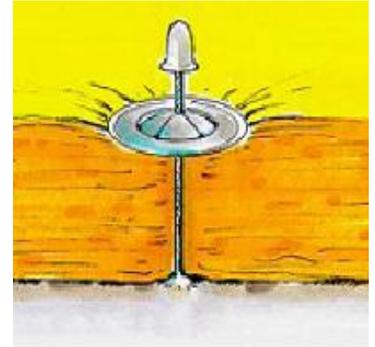
The soldering side will be activated with a pin welder (**PW-33**).

This pin welder enables to attach 6 - 8 pins per minute. Because the pin welder is provided with a timer it is no need to control the soldering time. The timer can be adjusted to the material of the duct system.

( Welding machine in accordance with European Union norms and directives.)

It is possible to order protecting caps (**SP-CAP**) to the WELDING PINS and the clamps.

Other special washers (**CL-0**) can be ordered.



SPECIFICATIONS

Article code Pins:	SP{Length} Sold per 1000Pcs
Available Lengths:	25, 32, 42, 51, 63, 76 & 105 mm
Article code Clips:	CL-0 Sold per 1000Pcs
Article code Cap:	SP-CAP Sold per 1000Pcs

LIABILITY:

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PLEASE NOTICE:

The consultant is responsible for the actual installation and mounting of the product. The mentioned values with respect to temperatures are not appropriate to be used to determine the physical properties. These properties are also dependent on humidity and the temperature of the air inside and outside of the H.V.A.C. system.

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